

IN THE SPECIFICATION:

Amend paragraph 0032 of the published application as follows:

FIG. 1A and FIG. 1B illustrate a parison injection station used in the method of the instant invention comprising a double-ejector system for removal of a doll head from a mold. Referring to FIG. 1B, parison 1 defining a portion of a doll head is shown inside exterior mold halves defining an injection station first mold comprising a top mold half 3 and a bottom mold half 5. As illustrated in FIG. 1B, parison 1 defines that portion of a complete doll head below a latitudinal plane intersecting the head at a position above the eyes and below the crown of the head. As illustrated in FIGS. 1A and 1B, inside the first mold halves, there is an interior core assembly 7 through which extends ejector pin 13. Ejector pin 13 has a concentric hollow tube (not shown), which extends throughout its length for transmission of a compressed gas. The ejector pin 13 ends with a mushroom-shaped cap 15 in sleeve 11 of interior core assembly 7. As illustrated in FIG. 1A, first mold cavity 17 between first mold exterior mold halves 3 and 5 and the core assembly 7 is in the shape of the aforementioned parison 1. In the method of the instant invention, thermoplastic elastomer is first injected inside first mold cavity 17 to form parison 1. Mold half 5 has an interior cavity-forming mold surface provided with details for forming facial features of the doll head 27 including the whole face from forehead to neck. The facial features are formed during the injection molding process and maintained unchanged during the subsequent blow molding process. Accordingly, the completely molded doll head has facial features determined by injection molding and a crown determined by blow molding.